

# Maskinspånbrøder-tap DIN 374

## Machine Taps DIN 374



### Metrisk fin gevind | Metric fine



**Universel anvendelig**

**Universal Using**

#### Teknisk information

HSS-E = High-speed stål klasse E  
 Form B = Ansnit 4-5 gevind, til gennemgående huller  
 DIN 374 • Til metrisk ISO gevind DIN 13, tolerance 6H

#### Technical Information

HSS-E = High-speed-steel E-class  
 Form B = 4-5 pitch chamfer, spiral point for through holes  
 DIN 374 • For metric ISO-thread DIN 13, tolerance 6H

#### Anvendelse

Til skæring af indvendige gevind.

#### Application

For cutting internal threads.

Mf	mm	mm	mm	mm	mm	mm	CODE	
Mf 6,0	0,75	5,25	14	80	4,5	3,4	02501	
Mf 8,0	0,75	7,25	19	80	6,0	4,9	02502	
Mf 8,0	1,00	7,00	22	90	6,0	4,9	02503	
Mf 10,0	1,00	9,00	16	90	7,0	5,5	02504	
Mf 10,0	1,25	8,75	24	100	7,0	5,5	02539	
Mf 12,0	1,00	11,00	22	100	9,0	7,0	02505	
Mf 12,0	1,25	10,75	22	100	9,0	7,0	02540	
Mf 12,0	1,50	10,50	22	100	9,0	7,0	02506	
Mf 14,0	1,00	13,00	22	100	11,0	9,0	02507	
Mf 14,0	1,25	12,75	22	100	11,0	9,0	02508	
Mf 14,0	1,50	12,50	22	100	11,0	9,0	02509	
Mf 16,0	1,00	15,00	22	100	12,0	9,0	02510	
Mf 16,0	1,50	14,50	22	100	12,0	9,0	02511	
Mf 18,0	1,00	17,00	22	110	14,0	11,0	02512	
Mf 18,0	1,50	16,50	25	110	14,0	11,0	02513	
Mf 18,0	2,00	16,00	34	125	14,0	11,0	02514	
Mf 20,0	1,00	19,00	25	125	16,0	12,0	02515	
Mf 20,0	1,50	18,50	25	125	16,0	12,0	02516	
Mf 20,0	2,00	18,00	34	140	16,0	12,0	02517	
Mf 22,0	1,00	21,00	25	125	18,0	14,5	02518	
Mf 22,0	1,50	20,50	25	125	18,0	14,5	02519	
Mf 22,0	2,00	20,00	34	140	18,0	14,5	02520	
Mf 24,0	1,00	23,00	28	140	18,0	14,5	02521	
Mf 24,0	1,50	22,50	28	140	18,0	14,5	02522	
Mf 24,0	2,00	22,00	28	140	18,0	14,5	02523	
Mf 26,0	1,50	24,50	28	140	18,0	14,5	02524	
Mf 27,0	2,00	25,00	28	140	20,0	16,0	02525	
Mf 28,0	1,50	26,50	28	150	22,0	18,0	02526	
Mf 30,0	1,50	28,50	28	150	22,0	18,0	02527	
Mf 30,0	2,00	28,00	28	150	22,0	18,0	02528	
Mf 32,0	1,50	30,50	28	150	22,0	18,0	02529	
Mf 35,0	1,50	33,50	30	170	28,0	22,0	02530	
Mf 36,0	1,50	34,50	28	170	28,0	22,0	02531	
Mf 38,0	1,50	36,50	28	170	28,0	22,0	02532	
Mf 40,0	1,50	38,50	30	170	32,0	24,0	02533	
Mf 42,0	1,50	40,50	30	170	32,0	24,0	02534	
Mf 45,0	1,50	43,50	32	180	36,0	29,0	02535	
Mf 48,0	1,50	46,50	32	190	36,0	29,0	02536	
Mf 50,0	1,50	48,50	32	190	36,0	29,0	02537	
Mf 52,0	1,50	50,50	32	190	40,0	32,0	02538	